

TECHNICAL DATA SHEET



Cyclo Industries, Inc

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Surface Preparation

C-930

PRODUCT DESCRIPTION

Cyclo® C-930 Surface Preparation is a single component non-CFC solvent based surface activator. The product is designed to promote the speed of cure of Cyclo® anaerobic adhesives and sealants. The product is also used as a general purpose cleaning solvent. OEM specified.

PRODUCT BENEFITS

- Speeds up cure of Cyclo® threadlockers by 50%
- Cleans and prepares surfaces for bonding
- Ensures cold-weather curing

TYPICAL APPLICATIONS

- For inactive metal surfaces*
- Large gaps
- Cold temperatures
- For use with Cyclo® threadlockers, thread sealants, retaining compounds and anaerobic gasket makers

Active Metals

Soft Steel Iron
Copper
Brass
Manganese
Bronze
Nickel
Aluminum Alloy

Inactive Metals

Bright Platings
Anodized Surfaces
Titanium
Zinc
Pure Aluminum
Stainless Steel
Cadmium

DIRECTIONS FOR USE

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Shake can well. Note: The product does not require a ball agitator. For best results, the aerosol can should be at room temperature before spraying.
4. Holding can 8 to 10 inches from the surface to be coated, press the nozzle and discharge the product uniformly. Allow surfaces to dry 3 to 5 minutes.
5. Apply anaerobic adhesive to mating surfaces and assemble.

For Cleanup

1. Turn can upside-down and spray to clear nozzle.
2. Remove any overspray with compliant Cyclo® Brake and Parts Cleaner

PROPERTIES OF MATERIAL

	Typical Value
Appearance	Green liquid
Odor	Solvent
Flash Point	Aerosol, contents under pressure, consult MSDS
NFPA 704 Flammability Rating	2 (Combustible)

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials. For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
C-930	6 oz. aerosol can

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8 to 28C (46 to 82F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range.

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